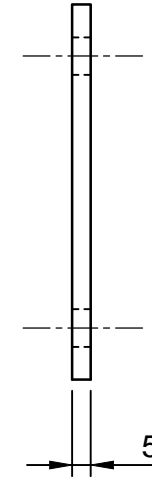
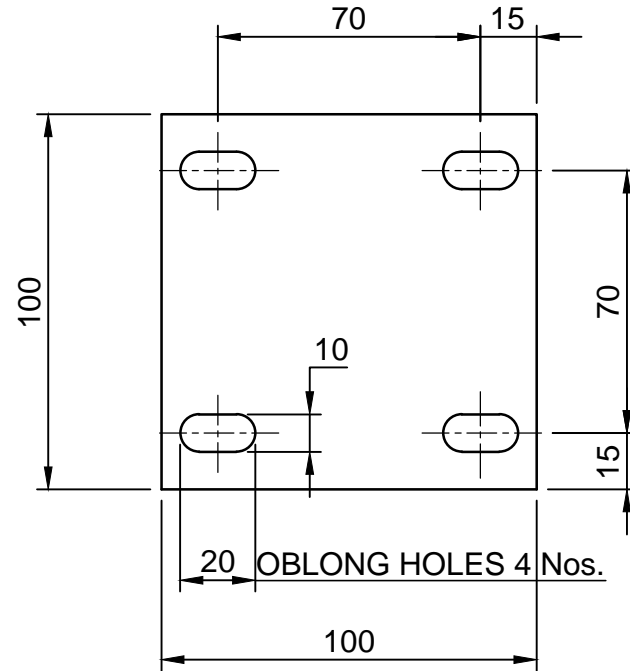


DRG. No.
849 -11169



SURFACE TEXTURE



REVISION	DATE	CHANGE	BY/APP.

SURFACE ROUGHNESS	GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
	VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
	SYMBOL	~	▽		▽▽		▽▽▽		▽▽▽▽		▽▽▽▽▽		▽▽▽▽▽▽
1. DIMENSIONAL TOLERANCES FOR SHEET-METAL AND WELDED STRUCTURE REF.RD-227				3. SURFACE PROTECTION UNLESS OTHERWISE SPECIFIED. REF. RD-244									
2. QUALITY OF WELD JOINTS REF. RD-230 MEDIUM				4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)									
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0	6	30	120	315	1000	2000	4000				
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3				

		R101501005	PLATE L=100x100x5 THK				IRSM-41-97, Gr.1				
ITEM REF.		QTY.	PART/STOCK No.		DESCRIPTION						
PRODUCT											
MEMU 3-PHASE											
APPROVED		S. MOORTHY RAJA		05/02/2020				MATERIAL		SCALE	
CHECKED		N. SHAKUNDALA DEVI		05/02/2020						1:2	
DRAWN		Jayaswamy A/K		04/02/2020	849	849 - 11017		1			
TRACED					MODEL	NEXT ASSEMBLY		QTY.	REF.DRG.		
STANDARDS					MATERIAL CODE						
BEML LIMITED					TITLE						
PRODUCT DESIGN					PLATE						
BANGALORE COMPLEX					849 - 11169						
